



PARTNERING TO PROMOTE AN UNDERSTANDING OF ISO 15189:2003

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Quality Management Program — Laboratory Services

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ABSTRACT

Context: The Quality Management Program – Laboratory Services provides accreditation to ISO 15189:2003. Partnering with the Standards Council of Canada and the Entidad Mexicana de Acreditación, it developed a course to familiarize laboratory personnel with this international standard.

Objective: To illustrate ISO 15189:2003, recognize differences from other standards, know how to apply this standard, and how to assess conformance to it.

Methods: Two instructors delivered a five-day course utilizing lectures and group exercises. Sixteen presentations were delivered and seven group exercises conducted. A final written examination was administered.

Results: Twenty-four individuals attended the course in Mexico City from October 4-8, 2004. Lectures covered an introduction, background and overview of ISO 15189:2003 in medical laboratories, document/control, quality manuals, measurement analysis and improvement, referrals, personnel, accommodation and environmental conditions, laboratory equipment/supplies, pre-examination procedures, examination procedures and quality assurance, post-examination procedures and reporting, safety, and assessment processes. Content was drawn from *Plus 15189 the ISO 15189:2003 essentials – a practical handbook for implementing the ISO 15189:2003 standard for medical laboratories* (Canadian Standards Association, 2004). Group exercises were incorporated throughout the five days. Case studies were used in the group exercises to highlight clauses within the standard, illustrate how they apply in practice, and demonstrate how to assess conformance to them. They reinforced the lecture content and focused on quality management systems, quality management and document control, measurement analysis and improvement, referrals, resources, pre-examination, quality control and post-examination. Comparisons were provided to ISO 9000:2000, 17025 and 15190. A final examination consisted of 26 true/false or multiple-choice questions and six conformity assessment scenarios. For each scenario, students identified at least one applicable conforming and one non-conforming clause from ISO 15189:2003. Certificates of completion were presented to all attendees.

Conclusions: A comprehensive course can be successfully delivered to familiarize laboratory personnel with ISO 15189:2003.

INTRODUCTION

Objectives of 15189 Course

- To familiarize participants with ISO 15189:2003
- To enable participants to recognize its differences from other standards
- To illustrate how to apply the standard (20% of content)
- To illustrate how to assess conformance to this standard and understand what to look for when assessing conformance (80% of content)

ISO 15189:2003

- Originally proposed in 1995, adopted by ISO in February 2003
- Intended Use:
 - In currently recognized disciplines of medical laboratory services
 - To improve medical laboratory structure and function
 - By accrediting bodies engaged in recognition of competence

Course Format

- Five-day live course, consisting of lectures, group exercises and a final examination
- Daily 9:00 - 17:00

COURSE CONTENT

Day 1 — 15189: Purpose, Intent and Application	Day 2 — 15189 Management Requirements: Conformance Assessment	Day 3 — 15189 Laboratory Resource Requirements: Conformance Assessment	Day 4 — 15189 Technical Requirements: Conformance Assessment	Day 5 — Laboratory Safety
Introductory Remarks Icebreaker in groups of two. Interview a partner, then introduce your partner to the group Presentation 1: Background to 15189 <ul style="list-style-type: none">ISOISO 9000Health care and ISOLaboratory QualityISO 15189 DevelopmentISO 17025 and 15189ISO 15189 Application and Limitations Presentation 2: Medical Laboratories <ul style="list-style-type: none">Medical vs. other types of laboratoriesClients of medical labsReferral of workPath of WorkflowPoint-of-care testingProgress in medical laboratoriesSpecial Considerations Exercise A: Quality Management Systems <ul style="list-style-type: none">What does the term "Quality Management System" mean?What are the elements of a quality system?How does it relate to the current practice in medical laboratories? Presentation 3: Overview of 15189	Presentation 4: Document and Record Control <ul style="list-style-type: none">Document identificationDocument creation, approval, review and revisionObsolete documentsRecords management Presentation 5: The Quality Manual <ul style="list-style-type: none">Basic structure and contentsUse of the Quality ManualExample Quality Manual Exercise B: Quality Management and Document Case Studies Presentation 6: Measurement, Analysis and Improvement <ul style="list-style-type: none">ComplaintsNon-conformitiesCorrective actionQuality indicatorsStaff educationInternal auditsManagement review Exercise C: Measurement, Analysis and Improvement Case Studies Presentation 7: Referral Laboratories <ul style="list-style-type: none">SelectionCompetence assessmentRecordsReports	Exercise D: Referral Laboratories Case Studies Presentation 8: Personnel <ul style="list-style-type: none">Information on personnelLaboratory DirectorTrainingCompetence assessmentAuthority of staff Presentation 9: Accommodation and Environmental Conditions <ul style="list-style-type: none">Laboratory spaceDesignEnvironmental conditionsControlled accessCommunicationsStorageSeparationCleanliness Presentation 10: Equipment, Reagents and Supplies <ul style="list-style-type: none">Provision of equipmentEquipment performanceEquipment recordsEquipment safetyDefective equipmentCalibrationSoftware Exercise E: Resources Case Studies	Presentation 11: Pre-Examination Phase <ul style="list-style-type: none">RequisitionsSpecimen collection instructionsMislabeled specimensSpecimen transportCompromised specimensUrgent and verbal requests Exercise F: Pre-Examination Case Studies Presentation 12: Examinations and Quality Assurance <ul style="list-style-type: none">WorkflowValidation and review of proceduresProcedure manualsReference intervalsQuality controlUncertainty of measurementVerification of truenessInterlaboratory comparisonsMultiple instruments Presentation 13: Post-Analytical Phase <ul style="list-style-type: none">Review of resultsStorage and disposal of specimensReports – content, release, alterationsCritical resultsTurnaround times	Exercise G: Quality Assurance and Post-Analytical Case Scenarios Presentation 14: Safety in the Medical Laboratory <ul style="list-style-type: none">Safety issues in 15189Hazards in the medical laboratorySafe practices in the medical laboratorySafety-related equipment Summary, questions Exam Wrap-up and course evaluations

Day 1	Day 2	Day 3	Day 4	Day 5
ISO 15189:2003 Management Requirements <ul style="list-style-type: none">Organization & managementQuality management systemDocument controlReview of requests and contractsReferral laboratoriesExternal services and suppliesAdvisory servicesResolution of complaintsIdentification and control of non-conformitiesContinual improvementCorrective actionPreventive actionQuality and technical recordsInternal auditsManagement review ISO 15189:2003 Technical Requirements <ul style="list-style-type: none">PersonnelAccommodation and environmental conditionsLaboratory equipmentPre-examination proceduresExamination proceduresAssessing the quality of examination proceduresPost-examination processReporting of resultsAlterations and amendments of reports Sample Slide from Presentation 3 Quality Management System <ul style="list-style-type: none">New Concept in Health Care<ul style="list-style-type: none">Process Approach to thinkingControl over a system of processesIdentify and manage linked activities (inputs and outputs)Continual improvementBeyond traditional quality controlProactive	Sample Case Study from Exercise C <i>Clause 4.12.4 Laboratory management shall implement quality indicators for systematically monitoring and evaluating the laboratory's contribution to patient care. When this programme identifies opportunities for improvement, laboratory management shall address them regardless of where they occur. Laboratory management shall ensure that the medical laboratory participates in quality improvement activities that deal with relevant areas and outcomes of patient care.</i> Sample Slide from Presentation 4 Auditor's Use of Documents and Records <ul style="list-style-type: none">Documents are performance standards against which the lab is assessed<ul style="list-style-type: none">External such as ISO (15189)The lab's own policies and proceduresRecords are objective evidence that the action has been accomplished according to the documented instructions Would you cite a non-conformance? <ul style="list-style-type: none">Number of abnormal glucose resultsNumber of positive blood culturesNumber of smokers with lung cancerNumber of antibodies in pregnancyNumber of transfusions performed	Sample Case Study from Exercise D <i>Clause 4.5.1 The laboratory shall have an effective documented procedure for evaluating and selecting referral laboratories as well as consultants who are to provide second opinions for histopathology, cytology, and related disciplines. Laboratory management, with the advice of users of laboratory services where appropriate shall be responsible for selecting and monitoring the quality of referral laboratories and consultants and shall ensure that the referral laboratory or referral consultant is competent to perform the requested examinations.</i> Sample Slide from Presentation 10 4.6.3 Inventory Control <ul style="list-style-type: none">The laboratory must have an inventory control system that includes:<ul style="list-style-type: none">Copies of quality recordsThe recording of lot numbersThe recording of date received in the laboratoryThe date material placed in service Would you cite a non-conformance?	Sample Case Study from Exercise F <i>Clause 5.4.12 Sample portions shall also be traceable to the original primary sample.</i> <i>Laboratory routinely separates off aliquots of serum from a single specimen to send to different analyzers or different areas of the laboratory for testing. Each aliquot is carefully labeled with both the first name and last name of the patient.</i> Sample Slide from Presentation 12 5.5.1, 5.5.2 Validation and Review <ul style="list-style-type: none">Ensuring results of procedures meet the intended purpose:<ul style="list-style-type: none">Examination procedures must meet the needs of usersPreferred procedures are those published in textbooks or journalsIn-house procedures must be validated by the laboratory (5.5.1)The results of the validation must be recorded (5.5.2)Procedures must be reviewed annually for continued applicability (5.5.2) Would you cite a non-conformance?	Sample Case Study from Exercise G <i>Clause 5.8.14 The laboratory shall establish policies and practices for ensuring that results distributed by telephone or other electronic means reach only authorized receivers. Results provided verbally shall be followed by a properly recorded report.</i> <i>5.8.11 Laboratory management, in consultation with the acquirers, shall establish turnaround times for each of its examinations. A turnaround time shall reflect clinical needs.</i> <i>In laboratory A, physicians and nurses routinely telephone the laboratory for verbal reports. The laboratory's policy is to provide them with a verbal result, but it is simply too labour intensive to record the name of the person and the date and time.</i> <i>Laboratory B has established a turnaround time for each examination. These were reviewed and accepted by a review panel comprised of laboratory staff and key users of laboratory services. During the audit of this laboratory, you speak to several physicians and nurses who remark that that turnaround times are not as fast as they would like.</i> Sample Slide from Presentation 14 ISO 15190:2003 <ul style="list-style-type: none">Medical laboratories – Requirements for safetyPrepared by TC212 and released in December 2003Goal is to ensure the safety of patients, staff and others in contact with staffRegional guidelines may apply to specific topics

EXAM FORMAT

Format

- 2 hour time limit
- Open book: ISO 15189:2003 allowed but no course notes
- 50 marks
- Two independent grades averaged
- 70% required to pass

Two sections

Section I

- True/False and Multiple Choice
- 26 Questions
- One correct answer for each question
- One mark for each correct answer

Section II

- Conformity Assessment Scenarios
- Six scenarios, four marks each scenario
- Identify at least one 15189:2003 conforming clause (2 marks)
- Identify at least one 15189:2003 non-conforming clause (2 marks)

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- Standards Council of Canada
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RESULTS

- Course was delivered over 5 days
- Students did not require prior auditing knowledge
- Case studies reinforced how to assess conformance to the Standard
- Of 24 students, 96% successfully completed final exam on first try
- Certificates of completion were presented to all students